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D3459-1**Job Sheet 183868****Part No:** D3459-1**Job Qty:** 10 ea**Part Name:** Float Step Mounting Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV A IPP Rev: A New Issue 06-01-06 JLM IPP Rev: B Waterjet 06-05-23 ec**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		10/5/18	0.00	0.56	Waterjet 1		SC 18/09/29
120	QC	10 pcs		10/5/18	0.00	0.00	QC8		38
130	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging3		2018 10-02
140	QC21-SA	10 Ea		10/5/18	0.00	0.00	QC21		DAG 21 9-29 OCT 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.6250 sf (.0625 ea)	100-Waterjet	5072721

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.188	1	30	0

Part Specifications

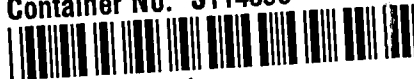
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Float Step Mounting Plate	0.257inches + 0.006 - 0.001	0.263 0.256	0.257	
2	Float Step Mounting Plate	2.715inches ± 0.010	2.725 2.705	2.712	
3	Float Step Mounting Plate	0.250inches ± 0.010	0.260 0.240	0.248	
4	Float Step Mounting Plate	0.125inches ± 0.010	0.135 0.115	0.123	
5	Float Step Mounting Plate	0.063inches ± 0.010	0.073 0.053	0.060	
6	Float Step Mounting Plate	0.839inches ± 0.010	0.849 0.829	0.840	
7	Float Step Mounting Plate	0.188inches ± 0.010	0.198 0.178	0.188	

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Container No: S114690



Part: D3459-1

Job No: 183868

Serial No/Batch: S114690

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/29/18